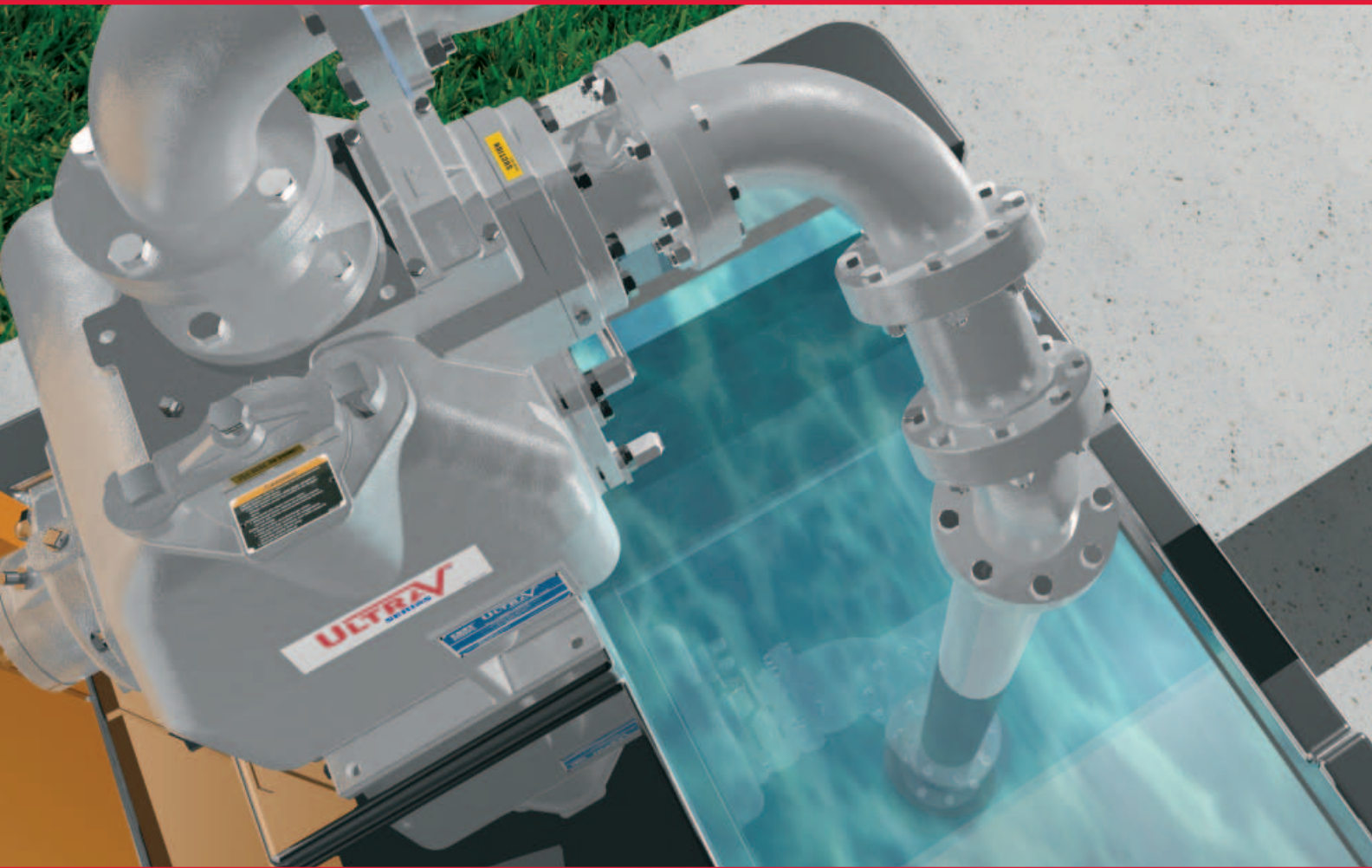


SELECTION & APPLICATION OF SELF-PRIMING CENTRIFUGAL PUMPS



GRpumps.com



PUMP SELECTION

To assist with the selection of self-priming pumps, we have created the following hypothetical example. The problem and its solution we believe to be typical of a job that might confront engineers and users.

We shall assume there is a requirement for a wastewater collection system that will require a lift station to pump the wastewater to a pretreatment collection system.

The following data were acquired by actual accurate measurements.

SYSTEM REQUIREMENTS

- Flow:** 200 GPM (12.6 lps)
Solids: 3" (76 mm)
Configuration: Duplex, one pump for standby
Elevation: 5280' (1609.3 m) above sea level

SYSTEM CONDITIONS

Static Suction Lift

15' (4.6 m) vertical distance from low liquid level to center line of pump suction.

Suction Pipe

17' (5.2 m), 4" (100 mm) C.I. pipe. Measured from end of suction pipe to pump suction.
90° L.R. elbow and 45° elbow equivalent to 11.5' (3.5 m) of 4" (100 mm) C.I. pipe (for friction loss calculation).

Static Discharge Head

7.5' (2.3 m) vertical distance from center line of pump suction to invert of discharge outlet.

Discharge Pipe

500' (152.4 m), 4" (100 mm) C.I. pipe. Measured from pump discharge outlet.
90° L.R. discharge elbow, check valve and gate valve equivalent to 49.8' (15.2 m) of 4" (100 mm) C.I. pipe (for friction loss calculation).

Priming Lift

10' (3.0 m) measured from high liquid level to center line of pump suction.

The accumulation of the preceding data now permits calculating the Total Dynamic Suction Lift (TDSL), Total Discharge Head (TDH), and Net Positive Suction Head (NPSH) using the worksheets on the following pages.

1 HOW TO COMPUTE THE TOTAL DYNAMIC HEAD (TDH)

TOTAL DYNAMIC SUCTION LIFT: A + B = C

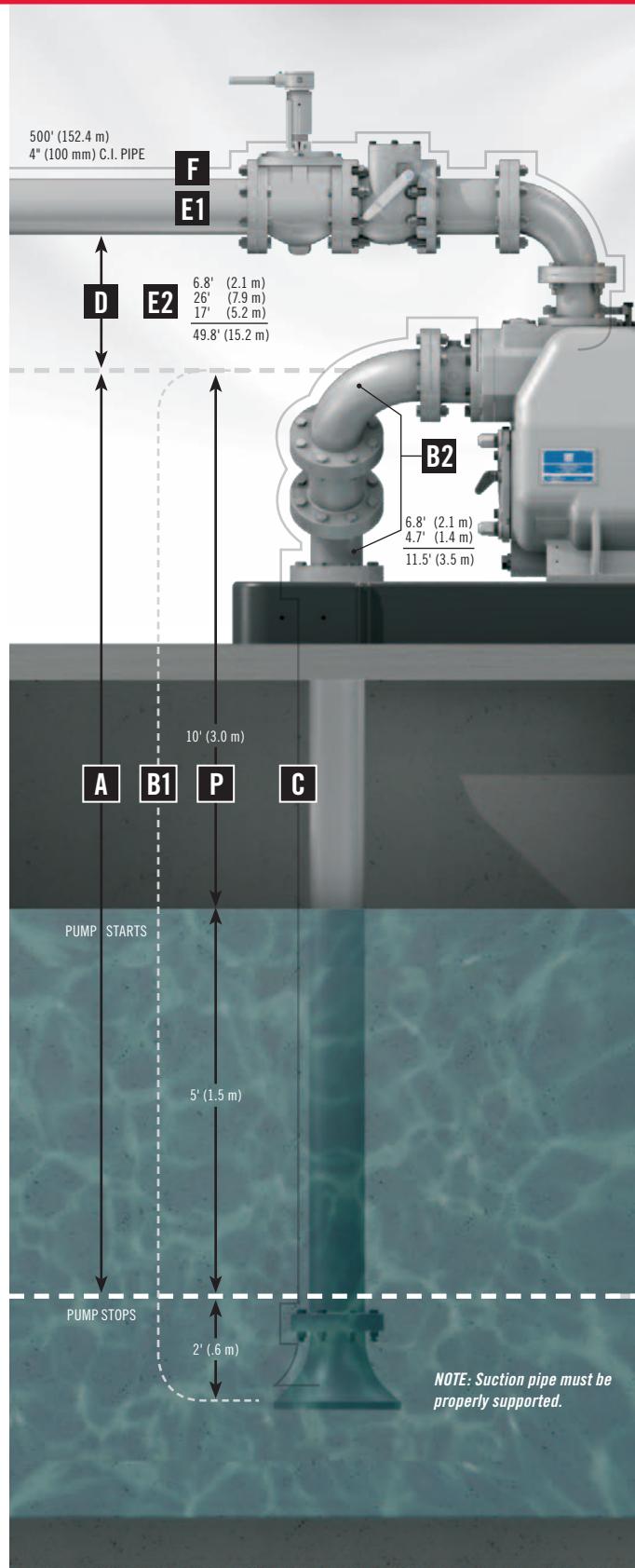
A. Static Suction Lift		15.00' (4.6 m)
B. Friction, Suction (Consult Hydraulic Handbook)		
1. Pipe, Total Length, 4" (100 mm) C.I.	17.00' (5.2 m)	
2. Fittings in Equivalent Length of Pipe		
a. One 90° L.R. Elbow, 4"–6.8' (100 mm–2.1 m)	11.50' (3.5 m)	
b. One 45° Elbow, 4"–4.7' (100 mm–1.4 m)		
3. Total Pipe (Actual & Equivalent)	28.50' (8.7 m)	
4. Total Friction Loss (.285' × 4.43' × .71') (.09 m × 1.4 m × .22 m) (based on friction coefficient C = 100, 4.43/100' and correction factor to C = 120 = .71)		.90' (.27 m)
C. Total Dynamic Suction Lift		15.90' (4.8 m)

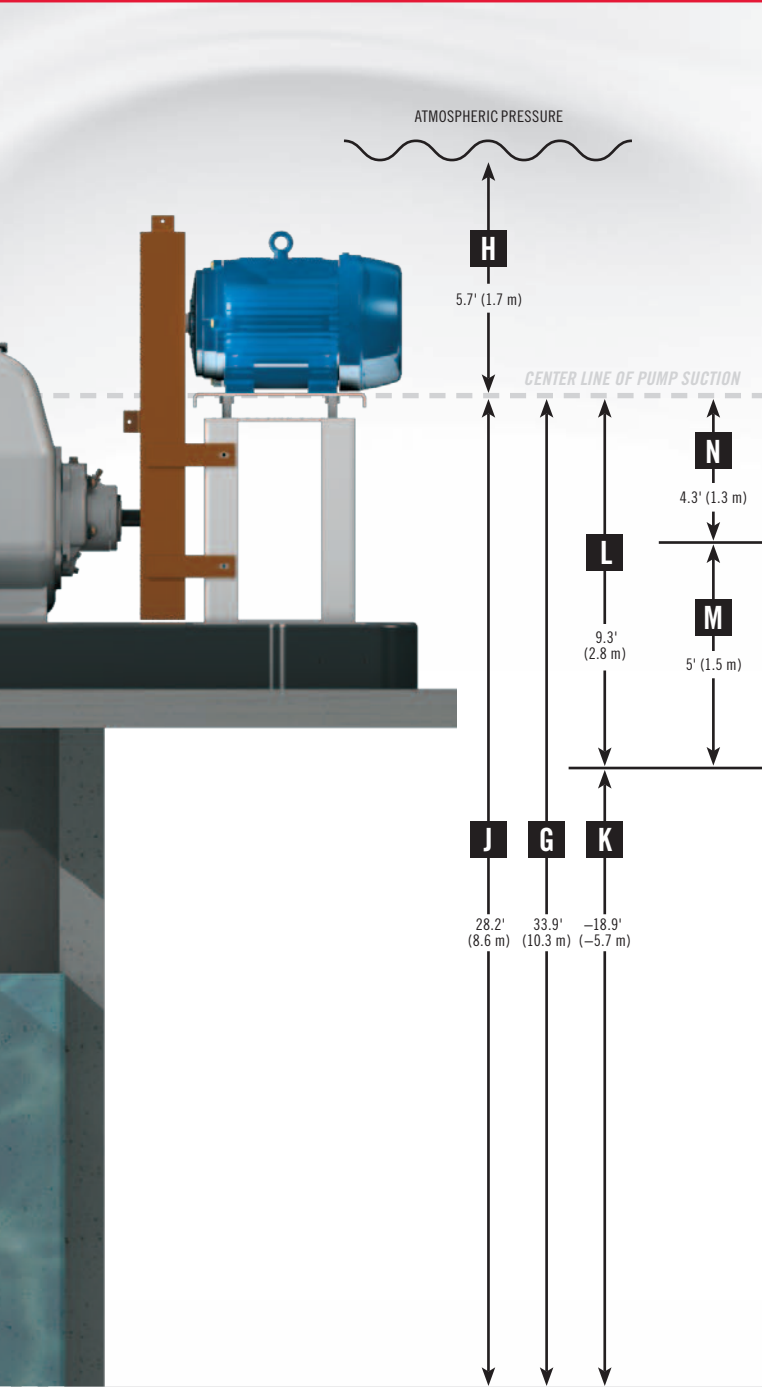
TOTAL DISCHARGE HEAD: D + E = F

D. Static Discharge Head		7.50' (2.3 m)
E. Friction, Discharge or Force Main Line (Consult Hydraulic Handbook)		
1. Pipe, Total Length, 4" (100 mm) C.I.	500.00' (152.4 m)	
2. Fittings in Equivalent Length of Pipe		
a. One 90° L.R. Elbow, 4"–6.8' (100 mm–2.1 m)		
b. One Check Valve, 4"–26' (100 mm–7.9 m)		
c. One Plug Valve, 4"–17' (100 mm–5.2 m)	49.80' (15.2 m)	
3. Total Pipe (Actual & Equivalent)	549.80' (167.6 m)	
4. Total Friction Loss (5.5' × 4.43' × .71') (1.7 m × 1.4 m × .22 m) (based on friction coefficient C = 100, 4.43/100' and correction factor to C = 120 = .71)		17.30' (5.3 m)
F. Total Dynamic Discharge Head		24.80' (7.5 m)

TOTAL DYNAMIC HEAD: C + F = TDH

C. Total Dynamic Suction Lift	15.90' (4.8 m)	
F. Total Dynamic Discharge Head	+24.80' (7.5 m)	
Total Dynamic Head		40.70' (12.4 m)





2 HOW TO COMPUTE THE NET POSITIVE SUCTION HEAD (NPSH)

	Detailed Computation
G. Atmospheric pressure at sea level	33.90' (10.3 m)
H. Atmospheric pressure corrected to 5280' (1609 m)	-5.70' (-1.7 m)
J. Atmospheric pressure available at job site (G-H)	28.20' (8.6 m)
Deductions from available atmospheric pressure:	
1. Total dynamic suction lift	15.90' (4.8 m)
2. Vapor pressure 74° liquid	1.00' (.30 m)
3. Safety factor (may vary based on state-to-state regulations)	2.00' (.61 m)
K. Total net deductions from available atmospheric pressure (1 + 2 + 3)	-18.90' (-5.7 m)
L. NPSH Available (J-K)	9.30' (2.8 m)
M. NPSH Required (see performance curves)	-5.00' (-1.5 m)
N. NPSH Excess Available, or excess atmospheric pressure (L-M)	4.30' (1.3 m)

NOTE: Items M and N cannot be determined until pumps are selected.

HOW TO DETERMINE THE PRIMING LIFT

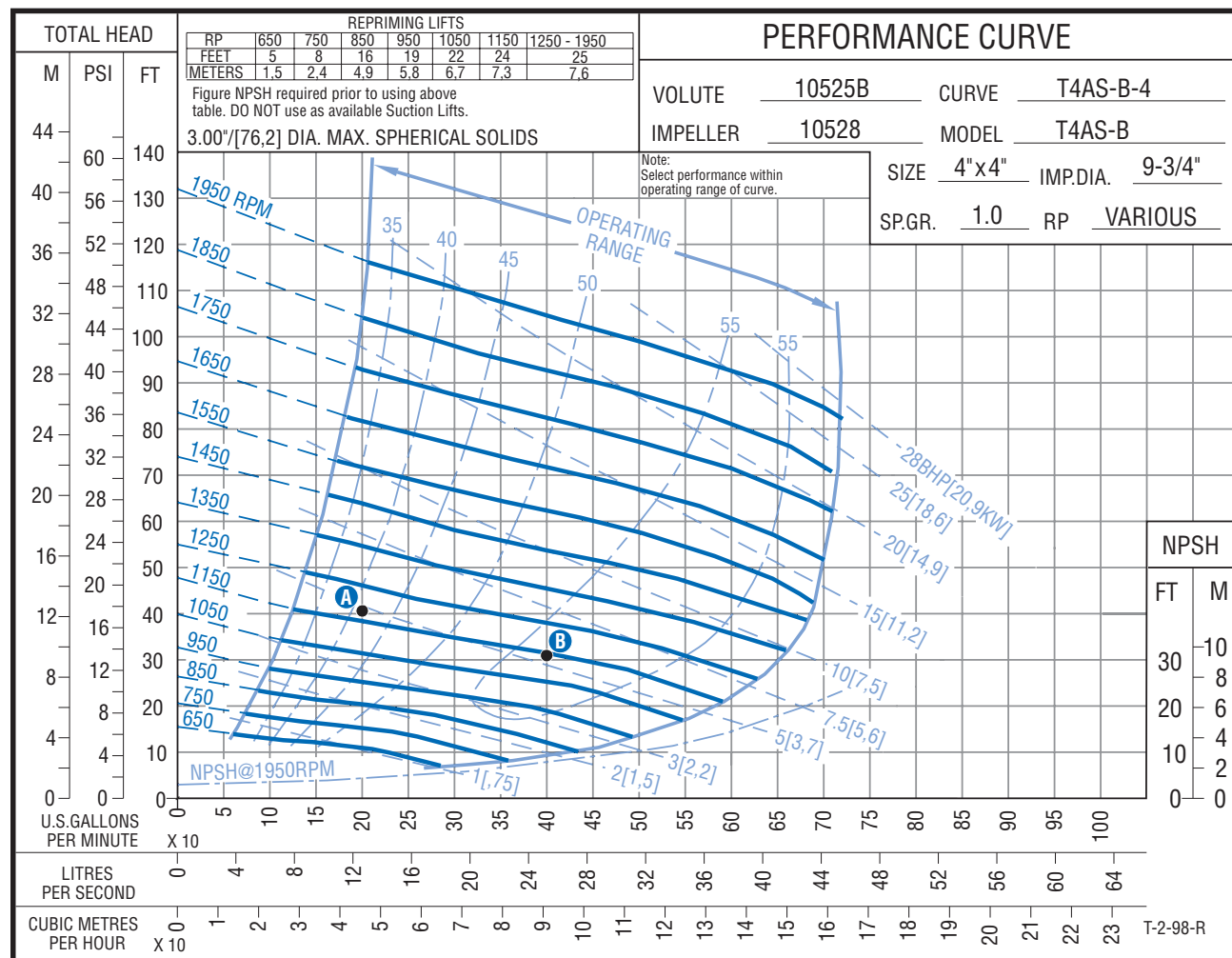
P. Priming lift	10.00' (3.0 m)
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NOTE: Priming lift is measured from the high liquid level to the center line of the pump suction. Priming lift has no relation to net positive suction head.

3 SELECTING THE CORRECT PUMP

After you've made the necessary calculations, you are ready to choose the correct pump for the application.

Capacity	200 GPM (12.6 lps)
Total Dynamic Head (TDH)	40.70' (12.4 m)
Total Dynamic Suction Lift (TDSL)	15.90' (4.8 m)
Priming Lift	10.00' (3.0 m)
Net Positive Suction Head (NPSH) Available	9.30' (2.8 m)
Spherical Solids	3" (76 mm)



The 3" (76 mm) spherical solids requirement suggests a model T4AS-B. A typical Super T curve is shown. A 9-3/4" (250 mm) diameter impeller, turning at 1150 RPM, would be the correct selection. This is a standard motor on 60 cycle frequency. It may be flex-coupled to the pump. However, for versatility, it may be V-belt driven. Note NPSH requirement of 5' (1.5 m) well within the available NPSH of 9.30' (2.8 m). The priming characteristic of the 9-3/4" (250 mm) diameter impeller at 1150 RPM is 24' (7.3 m) (see priming performance data on each curve). We require only 10' (3 m) of priming lift.

CONCLUSION:

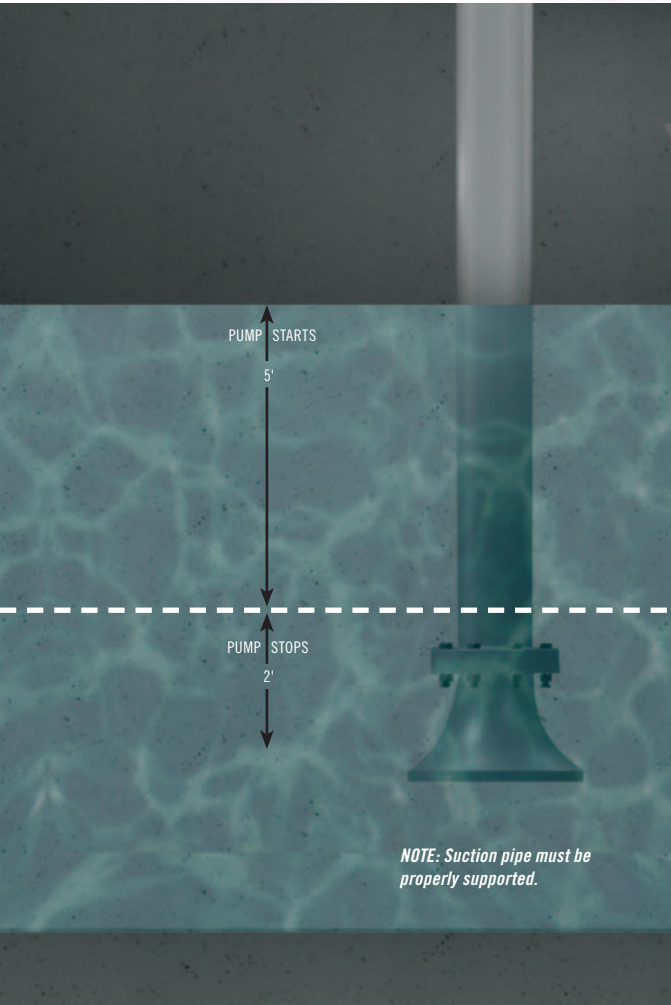
Model T4AS-B pump, equipped with a 9-3/4" (250 mm) diameter impeller, turning at 1150 RPM, is the correct selection.

4 SELECTING THE CORRECT MOTOR

To determine minimum TDH and pump operating range, pipe friction loss should again be calculated using a coefficient of C=140 (minimum TDH) or correction factor of .54. Total equivalent suction pipe length 27' (8.2 m) plus total equivalent discharge pipe length 537' (163.7 m) equals 564' (171.9 m).

Therefore:

Previous Determination (Pg. 2: B4 + E4)	17.75' (5.4 m)
Recalculation:	
$5.78' \times 4.43' \times .54' (1.8 \text{ m} \times 1.4 \text{ m} \times .16 \text{ m}) =$	<u>-13.83' (-4.2 m)</u>
Reduced Friction Loss	3.92' (1.2 m)



TDH AT THIS LEVEL 35.70' (10.9 m)

40.70' (12.4 m)
<u>-5.00' (-1.5 m)</u>
35.70' (10.9 m)
<u>-3.92' (-1.2 m)</u>
31.78' (9.7 m)

or: 32' (9.7 m) TDH at point (B) on curve.

TDH AT THIS LEVEL 40.70' (12.4 m)

See **A** on curve.

REDUCED FRICTION LOSS OF 3.92' (1.2 m)

TDH at motor selection point is 32' (9.7 m).
See **B** on curve.

CONCLUSION: 7-1/2 HP MOTOR

To prevent motor overload throughout operating range 40.7' (12.4 m) TDH to 32' (9.7 m), the electric motor must be selected at 32' (9.7 m) TDH on the characteristic curve or 7.5 BHP.

SELF-PRIMING | THE SENSIBLE SOLUTION

CHOOSE FROM A FULL LINE OF SELF-PRIMING CENTRIFUGAL PUMPS

Drive Variations:

- Basic
- V-Belt
- Flexible Coupled
- Engine-Driven

Self-priming pumps are a sensible solution for industrial and municipal applications. They require very little attention, resulting in significant savings of maintenance time and money.

Gorman-Rupp self-priming centrifugal pumps are easy to install and easy to service. Because they're self-priming, they can be mounted high and dry at floor level, with only the suction line in the liquid—there's never a need for service personnel to enter the sump. When service or maintenance is required, it can be completed easily with common hand tools. There are no long drive shafts to install and align, and no hoists or cranes are required.

Gorman-Rupp self-priming pumps are available as basic units for connection to your power source or may be flex-coupled, v-belt driven or engine mounted.

Automatic priming means dependable performance.

All that's needed is an initial priming and the pump will continue to reprime automatically. In fact, our trash handling pumps will reprime with only a partially filled pump casing and a completely dry suction line!

Our reputation for quality has made Gorman-Rupp the world's leader in self-priming centrifugal pumps. In addition, it makes us your best solution—meeting all of your industrial or municipal waste handling needs.

Ultra V Series®

*High-Heads
Solids-Handling*



Ultra V Series® self-priming, centrifugal trash pumps handle 200% more pressure and provide 60% increased flow. Self-cleaning features, reduced footprint and unique configuration capabilities allow these pumps to excel in high-head situations where traditional pumps fall short.

Size: 3" (75 mm) to 6" (150 mm)
Max. Capacity: 1900 GPM (123 lps)
Max. Head: 168' (51 m)
Max Solids: 3" (76.2 mm)

Super T Series®

*Solids-Laden Liquids
and Slurries*



Super T Series® pumps feature a large volute design which allow them to reprime automatically in a completely open system without the need for suction or discharge check valves—and they can do it with the pump casing only partially filled with liquid and a completely dry suction line.

Size: 2" (50 mm)* to 10" (250 mm)
Max. Capacity: 3400 GPM (214.5 lps)
Max. Head: 130' (39.6 m)
Max Solids: 3" (76.2 mm)

* 2" available in T Series only

U Series®

*High Efficiency
Solids and Corrosive
Liquids*



U Series® self-priming pumps are among the most efficient solids-handling, self-priming pumps available (up to 75%). Open, multi-vane impeller will handle solids up to 1-1/4" (31.8 mm) in diameter.

Size: 3" (75 mm) to 6" (150 mm)
Max. Capacity: 1500 GPM (95 lps)
Max. Head: 207' (63.1 m)
Max. Solids: 1.25" (31.8 mm)

80 Series®

*Limited Solids
and Corrosive
Liquids*



80 Series® self-priming pumps are designed for high-efficiency, nonstop workloads. Straight-in suction design allows them to operate on higher suction levels than standard self-priming centrifugals.

Size: 1.25" (32 mm) to 10" (250 mm)
Max. Capacity: 2800 GPM (177 lps)
Max. Head: 205' (62 m)
Max. Solids: 2.5" (60.3 mm)

10 Series®

*Solids and
Corrosive
Liquids*



10 Series® self-priming pumps have only two moving parts — impeller and shaft, so maintenance problems are minimal.

Size: 1.5" (37.5 mm) to 12" (300 mm)
Max. Capacity: 6000 GPM (378.6 lps)
Max. Head: 170' (51.8 m)
Max. Solids: 3" (76.2 mm)

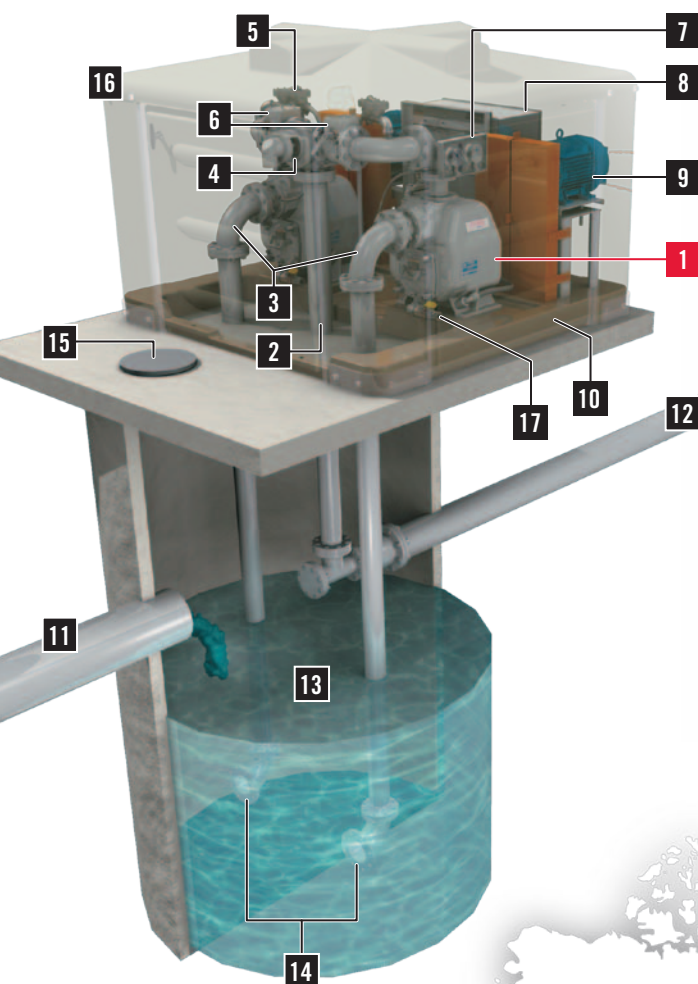
0 Series®

Clear Liquids



0 Series® self-priming pumps feature straight-in suction which eliminates entrance restrictions and provides better suction performance when handling solvents, petroleum products and similar liquids.

Size: 2" (50 mm) to 6" (150 mm)
Max. Capacity: 1350 GPM (85.2 lps)
Max. Head: 400' (121.9 m)
Max. Solids: .688" (17 mm)



Although the pump is the heart of a pumping station, other elements should be considered when designing a system. This example identifies some of the items that can make up a system.

- | | |
|--|---|
| 1. Pump (2) | 8. Control Panel |
| 2. Discharge Pipe | 9. Electric Motor (2) |
| 3. Suction Pipe | 10. Base |
| 4. 3-Way Valve (1) | 11. Inlet Pipe |
| 5. Air Mate-Air Release Valve (2) | 12. Discharge/Force Main |
| 6. Discharge Check Valve (2) | 13. Sump/Wet Well |
| 7. Gauge Kit – Suction and Discharge (2) | 14. Suction Flare
L.R. 90° Bend or
Flange & Flare |
| | 15. Entrance to Sump/WW |
| | 16. Pump Station Enclosure |
| | 17. Pump Drain Kit |

SOLD AND SERVICED THROUGHOUT THE WORLD

Gorman-Rupp has nearly 1,000 distributors worldwide who are qualified to give expert advice on pump selection and application. If you have a service problem, a factory-trained distributor is only a phone call away. Our distributors are backed by the fastest parts service in the industry so your parts will be there when you need them.



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Product information is subject to change; consult factory for details.